



# XCR MASTER CYLINDER

## ASSEMBLY\_2021

XCR Lid  
HBSP399

Tech3 Diaphragm  
HBSP309

Tech3 Deflector Plate  
HBSP310

Hinge Clamp  
HBSP401

M5x16 Alloy  
Cap Screw  
HBSP258

18mm Grooved Pin  
HBSP387

XCR M cyl Body  
HBSP400

Tech4 M cyl Spring  
HBSP386

XCR Flanged Bush  
HBSP389

Race Pivot Circlip  
HBSP269

Spring Top Hat  
HBSP412

Piston Guide  
HBSP409

Piston  
HBSP397

M3x8 Dome Head Screw x 2

Race Lever Pivot  
HBSP257

Mini Primary Piston Seal  
HBSP109

Mini Secondary Piston Seal  
HBSP108

1/2" Internal Circlip  
HBSP388

M3x8 Dome Head Screw

Lever Blade Barrel  
HBSP398

Lever Barrel Spring  
HBSP390

Lever Barrel Bush  
HBSP391

M3x8 Dome Head Screw

XCR Aluminium Lever Blade  
HBSP396  
XCR Carbon Lever Blade  
HBSP411

Race Evo Stop Plate  
HBSP279

Ball End Adjuster  
HBSP395



# XCR\_X2\_Caliper

## ASSEMBLY

Connector Bolt  
O'ring type  
HBSP404

Ø7x1 O'ring x2  
OR7X1EPDM

Bleed Nipple  
HBSP238

Bleed Nipple O'ring  
HBSP239

Rubber Cap  
HBSP240

Aluminium Pad Pin  
HBSP204A

Bore Cap O'ring  
HBSP244

Bore Cap  
HBSP243

90° Connector O'ring type  
HBSP402

Brake Pad Spring  
HBSP202

Brake Pad (pair)  
HBSP267

Pad Pin R Clip  
HBSP171

Caliper Body  
HBSP234

Piston Seal x2  
HBSP236

Piston x2  
HBSP235

